

TECHNICAL DATA SHEET (TDS)

R90 GP GENERAL PURPOSE SEALANT

PRODUCT DESCRIPTION

R90 GP is a versatile, high-performance specialty sealant and adhesive engineered to deliver strong, dependable bonds across a broad range of construction and industrial applications.

DIRECTIONS

Use alcohol to clean all work surfaces of all debris, oil, loose paint, frost, and other contamination. Petroleum-based solvents like mineral spirits and xylene SHOULD NOT BE USED. Prior to application, keep R90 GP at room temperature for simple gunning and tooling. To guarantee a continuous bead, test and assess. Tooling should be completed within ten minutes of application, if necessary.

LIMITED WARRANTY INFORMATION

R2 Sealant Systems, LLC, warrants that its products will meet the performance standards stated on the product packaging and technical data sheets for a period of fifteen (15) years from the date of purchase. With verified proof of purchase, the sole obligation of R2 Sealant Systems, LLC, is limited to replacing any product determined to be defective, not to exceed the original purchase price. This warranty extends exclusively to the original purchaser and is not transferable. No additional warranties, expressed or implied, are provided, and R2 Sealant Systems, LLC, shall not be liable for any incidental, indirect, or consequential damages arising from the use of its products.

STORAGE & SHELF LIFE

Use within ten months of the manufacture date. Keep the original container cool, dry, and in a climate-controlled location. Best if stored at 70°F with <50% relative humidity. Reduced shelf life will occur at higher temperatures and/or higher humidity.

PRODUCT SPECIFICATIONS

R90 GP conforms to the requirements of ASTM C920 Type S, Grade NS, Class 25, Use NT, G, A, M.

APPLICATIONS

- ✓ General Construction
- ✓ Architectural Metals
- ✓ Fireplaces
- ✓ Sealed Marble & Granite

FEATURES

- ✓ Extreme Temperature Bond
- ✓ Solvent Free
- ✓ Mold/Mildew Resistant
- ✓ Paintable

AVAILABLE SIZES

- ✓ Cartridge [10.1 oz]
- ✓ Sausage [20 oz]
- ✓ Quart [30 oz]
- ✓ 52 Gallon Drum



CHEMICAL & PHYSICAL PROPERTIES

| | | |
|----------------------------|----------------|--|
| Skin Time | Internal | < 20 minutes @ 70°F / 50% RH |
| Tack Free Time | Internal | < 60 minutes @ 70°F / 50% RH |
| Cure Rate | Internal | 1/4" Bead in 48 Hours |
| VOC | EPA Method 24 | < 22 g/L, less water & exempt solvents |
| Shore A | ASTM C661 | 45 |
| Movement Capacity | ASTM C719 | 25% |
| 100% Modulus of Elasticity | ASTM D412 | 150 - 200 psi |
| Tensile Strength | ASTM D412 | 250 - 300 psi |
| Sag/Slump | ASTM D2202 | < 0.2" |
| UV Rating | ASTM G154 | Do not use in areas subject to light |
| Service Temperature | Internal | -58 - 194°F |
| Density | Internal | Approx. 13.5 lbs./gal |
| Viscosity | RV T-E @ 4 rpm | Approx. 500,000 cP |
| Flash Point | Closed Cup | Solvent Free / Not Applicable |



APPROXIMATE* LINEAR FEET/COVERAGE PER 10.1 FL. OZ. CARTRIDGE

| | | WIDTH | | | | | | | |
|-------|------|-------|------|------|------|------|------|------|----|
| | | 1/8" | 1/4" | 3/8" | 1/2" | 5/8" | 3/4" | 7/8" | 1" |
| DEPTH | 1/8" | 99 | 49 | 33 | 24 | 20 | 16 | 14 | 12 |
| | 1/4" | | 24 | 20 | 12 | 10 | 8 | 7 | 6 |
| | 3/8" | | | 11 | 8 | 6 | 5 | 5 | 4 |
| | 1/2" | | | | 6 | 5 | 4 | 3 | 3 |

*All values are approximations based upon industry information and can vary dramatically due to joint dimensions/configurations, porosity, texture of substrates, irregularities, installation techniques, waste, etc. that are beyond R2 Sealant Systems' control. R2 Sealant Systems is not liable for variances to linear feet/coverage; do a test area to determine material required to use.